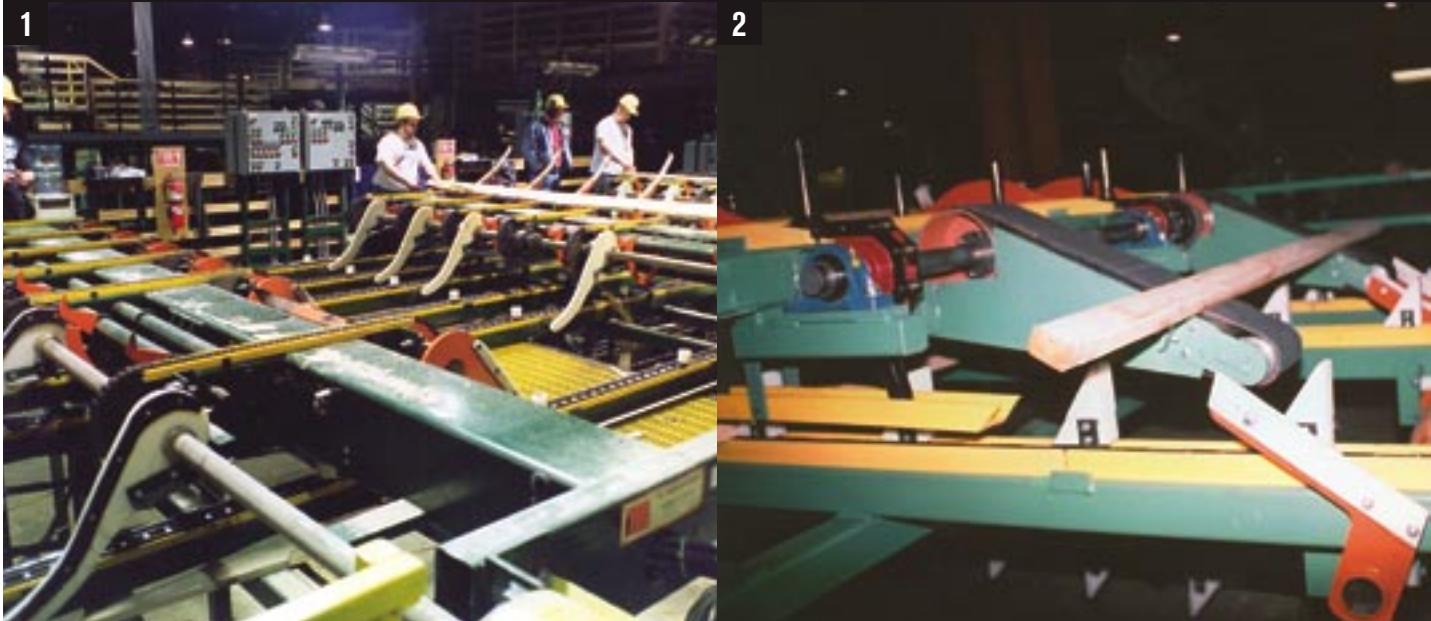


Grading Stations



SOLUTIONS



TS Manufacturing Co.

Printed in Canada Imprimé au Canada

Specifications

All specifications subject to change without notice



Above Table Grading Systems

Systems lift boards off of lug giving grader a better view of board and allowing grader to grade with greater accuracy at a reduced speed, while maintaining higher overall lug counts.

Available with 2 types of board transport methods :

Weaver Slide (Front, Inset 1) - ideal for hardwood applications and works well with wider boards. Can be fitted with a TS Manufacturing Board Turner.

Powered Belt Lift (Front, Inset 2) - ideal for higher piece counts and applications with narrower boards. Can be fitted with a TS Manufacturing Board Turner.

Off Lug Grading Systems.

3. Waterfall Grading Station - designed for Full Face viewing with no manual operator labour. This also allows grader to perform at own speed

4. Stacked Waterfall Grading - offers same advantages as regular Waterfall Grading Station, while maintaining higher lug speeds, and allowing grader to operate at own speed in a lugged system.

Lugged Grading Systems

5. Paddle Style Grading Station - minimizes operator fatigue by gently turning boards, while increasing lug speeds for high production environments.

6. Slanted Grading Table with SpeedUp chains - table is slanted to provide grader with better view of board face, while allowing grader to turn board with assistance of chain movement. Also available on non-lugged tables without need of SpeedUp Chains.

TS Manufacturing Grading Systems are available in Single or Multiple Grader layouts, and can be retrofitted into existing installations. TS Multiple Grading Systems can offer lug speeds up to 200 lugs / minute and can be fitted with TS Manufacturing Trimmers, Sorters, Stackers and other equipment including grade mark readers.



TS Manufacturing Co.

(Div. of 381572 Ontario Limited)

2 Fleetwood Road Lindsay, ON K9V 4S5

Tel : (705) 324-3762 Fax : (705) 324-6482

www.tsman.com sales@tsman.com

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